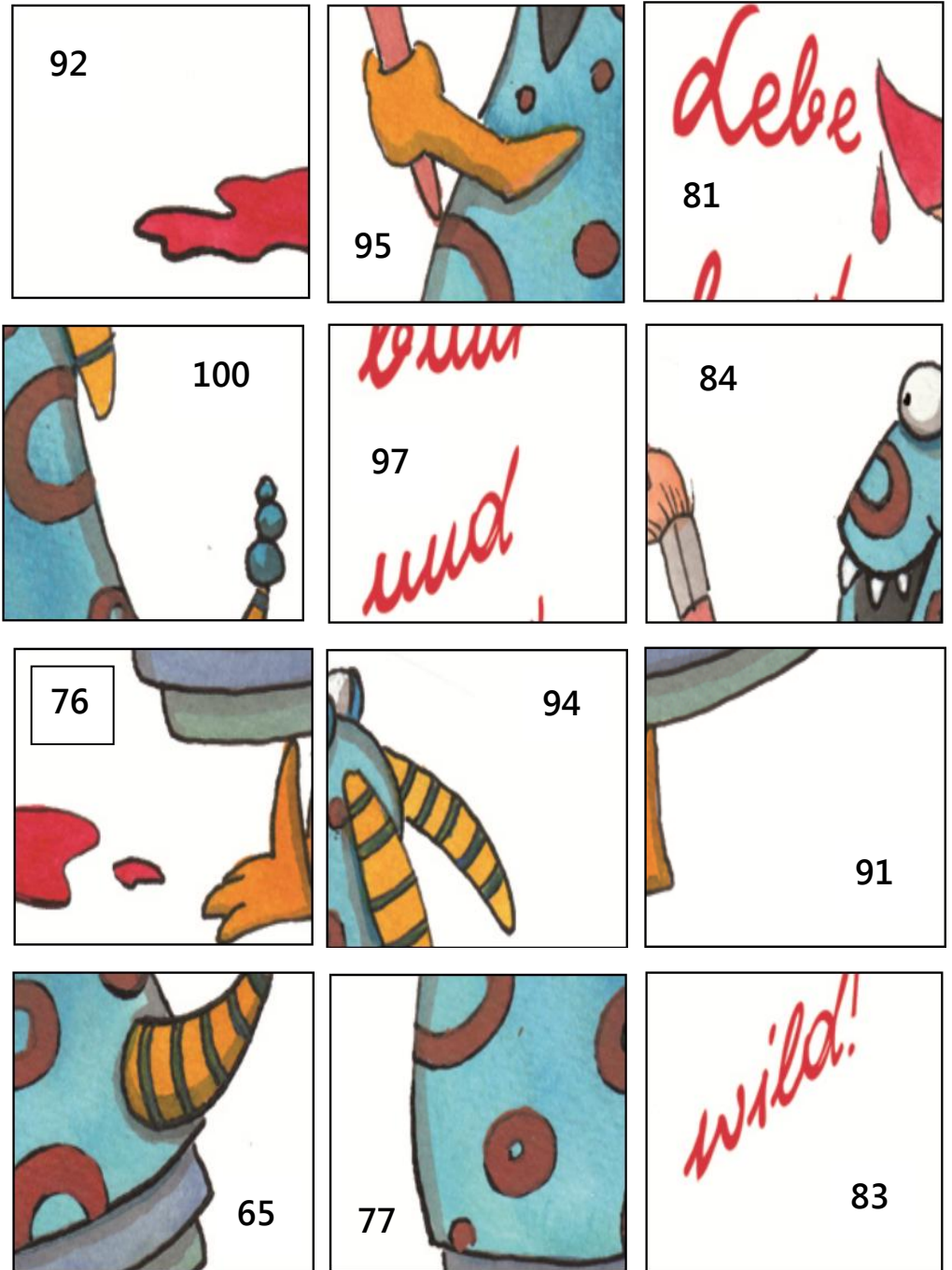


# Rechenpuzzle im ZR 100



$36 + 45 = \underline{\quad}$	$29 + 55 = \underline{\quad}$	$78 + 16 = \underline{\quad}$
$89 + 8 = \underline{\quad}$	$66 + 29 = \underline{\quad}$	$56 + 44 = \underline{\quad}$
$45 + 38 = \underline{\quad}$	$29 + 48 = \underline{\quad}$	$37 + 28 = \underline{\quad}$
$53 + 39 = \underline{\quad}$	$29 + 47 = \underline{\quad}$	$35 + 56 = \underline{\quad}$



# Rechenpuzzle im ZR 100



$27 + 43 = \underline{\quad}$	$49 + 35 = \underline{\quad}$	$38 + 33 = \underline{\quad}$
$74 + 18 = \underline{\quad}$	$52 + 39 = \underline{\quad}$	$25 + 47 = \underline{\quad}$
$17 + 78 = \underline{\quad}$	$32 + 68 = \underline{\quad}$	$69 + 29 = \underline{\quad}$
$55 + 27 = \underline{\quad}$	$49 + 34 = \underline{\quad}$	$77 + 19 = \underline{\quad}$

